

Serial No. 10/689,373  
Art Unit 1773

Amendment B

Amendments to and Listing of the Claims:

1. (Currently amended) A multi-layer lamination comprising:  
a paperboard core sandwiched between a first ~~contiguous~~ oriented plastic layer and a second ~~contiguous~~ oriented plastic layer wherein the orientations of the plastic layers cross at an angle between but not equal to zero degrees and 180 degrees relative to one another.
2. (Currently amended) The multi-layer film in accordance with claim 1 wherein the orientation of the first plastic layer is an angle selected between 20 degrees and 70 degrees relative to ~~a reference line lying in a plane of~~ the core and the orientation of the second plastic layer, relative to the ~~reference line core~~, is an angle that is complimentary to the angle of the first plastic layer.
3. Cancelled.
4. (Original) The multi-layer film in accordance with claim 1 wherein the first and second plastic layers are polyolefins.
5. (Original) The multi-layer film in accordance with claim 4 wherein the polyolefin is polyethylene.
6. (Original) The multi-layer film in accordance with claim 1 further comprising a bonding media disposed between the plastic layers and the core.
- 7-19. Cancelled.